



THERMOFOIL PRODUCT INFORMATION

KCMA (Kitchen Cabinet Manufacturers Association) is the nationally recognized voluntary testing and certification program for cabinets, ANSI/KCMA A161.1, Performance & Construction Standards for Kitchen & Vanity Cabinets.

Warranty:

Black Diamond Cabinets offers a two-year warranty on all Thermofoil products from the date of invoice, against delaminating, yellowing, chipping, and cracking as a result of reasonable treatment and normal conditions. Black Diamond is not liable for the discontinuing of any Thermofoil films from the manufacturer.

Product Specifications:

- Thermofoil pieces are made with 100% flexible vinyl that is molded over medium-density fiberboard (MDF). Unlike wood cabinets, thermofoil cabinets don't require protective coating, which makes them lower in maintenance. Minor defects, including slight dents, bumps, scratches, or router imperfections, are allowable. These should not be highly visible at a 3 ft distance in their final orientation.
- On the back of our doors, drawer fronts, and moldings, we will accept repaired scalps and other slight imperfections, i.e., black dots or scratches.
- Height and Width tolerance for doors and drawer fronts are +/- 1/16". Warp tolerance is +/- 3/16".
- If exposed to high temperatures, the vinyl from the thermofoil can peel. Heat shields (metal strips) can be installed to help protect the cabinets against heat. When using appliances that give off heat, like toaster ovens, crock pots, and deep fryers, do not place them under your thermofoil kitchen cabinets. When using the stove, always use the overhead fan to help with the steam and moisture.

Cleaning instructions:

- For residential cleaning, use warm soapy water on a soft-clean cloth.
- Clean spills, splatters, and water spot immediately; prolonged exposure to spills could discolor or stain your cabinets.
- Abrasive and solvent-based cleaners should not be used, and their use will void the warranty.
- Exercise caution around areas near the sink and dishwasher that come in contact with moisture, be sure to dry the area as quickly as possible.
- Take care when using the self-cleaning mode on your oven. Read all the instructions, including how to protect cabinets prior. The high heat generated from self-cleaning cycles of ovens or ranges may discolor thermofoil cabinets; we recommend opening your doors and drawer fully when using the self-cleaning cycle.